



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4435-041
Job Sheet 178148



Part No: D4435-041

Job Qty: 10 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/27/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,4 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP REV:B 12.03.06 AS PER
DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Waterjet		SC 18-05-31
100	Waterjet	10 pcs	6/8/18	6/8/18	0.02	0.69	Waterjet1		SC 18-05-31
110	QC	10 pcs	6/8/18	6/8/18	0.00	0.00	QC2 Waterjet-3		SC 18-05-31
120	QC	10 pcs	6/8/18	6/8/18	0.00	0.00	QC8-4		SC 18-05-31
130	HandFinish	10 pcs	6/8/18	6/8/18	0.00	0.35	HandFinish1		SA 18-06-04
135	QC	10 pcs	6/8/18	6/8/18	0.00	0.00	QC7-3		BL 18-6-4
140	Powdercoat	10 pcs	6/8/18	6/8/18	0.00	0.34	Powdercoat4		BL 18-6-4
150	QC	10 pcs	6/8/18	6/8/18	0.00	0.00	QC3		11 JUN 05 2018
160	Small Fab	10 pcs	6/8/18	6/8/18	0.00	1.34	Small Fab-6		9-89 Smis
170	QC	10 pcs	6/8/18	6/8/18	0.00	0.00	QC5		38
190	Packaging	10 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2	ST091	AR 18-6-13
200	QC21-SA	10 Ea	6/8/18	6/8/18	0.00	0.00	QC21		21 18-6-14

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.4300 sf (.043 ea)	90-Start up Operation	
D4441-1	Rubber Seal	2.9160 ft (.2916 ea)	160-Small Fab	FIS/347

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	0	239	0
160-Small Fab	D4441-1	3	70	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																				
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Date : _____ Step #: _____		MRB (QSI042) Approval																																																					
Description Work Order Deviation Completed By _____ / Supervisor _____ Verification _____ Coordinator approval _____																																																							
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 Part: D4435-041
 Job No: 178148
 Serial No/Batch: S077417
 Revision: _____
 Inspector: _____
 Exp Date: 06/03/2018
 Instructions: _____
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